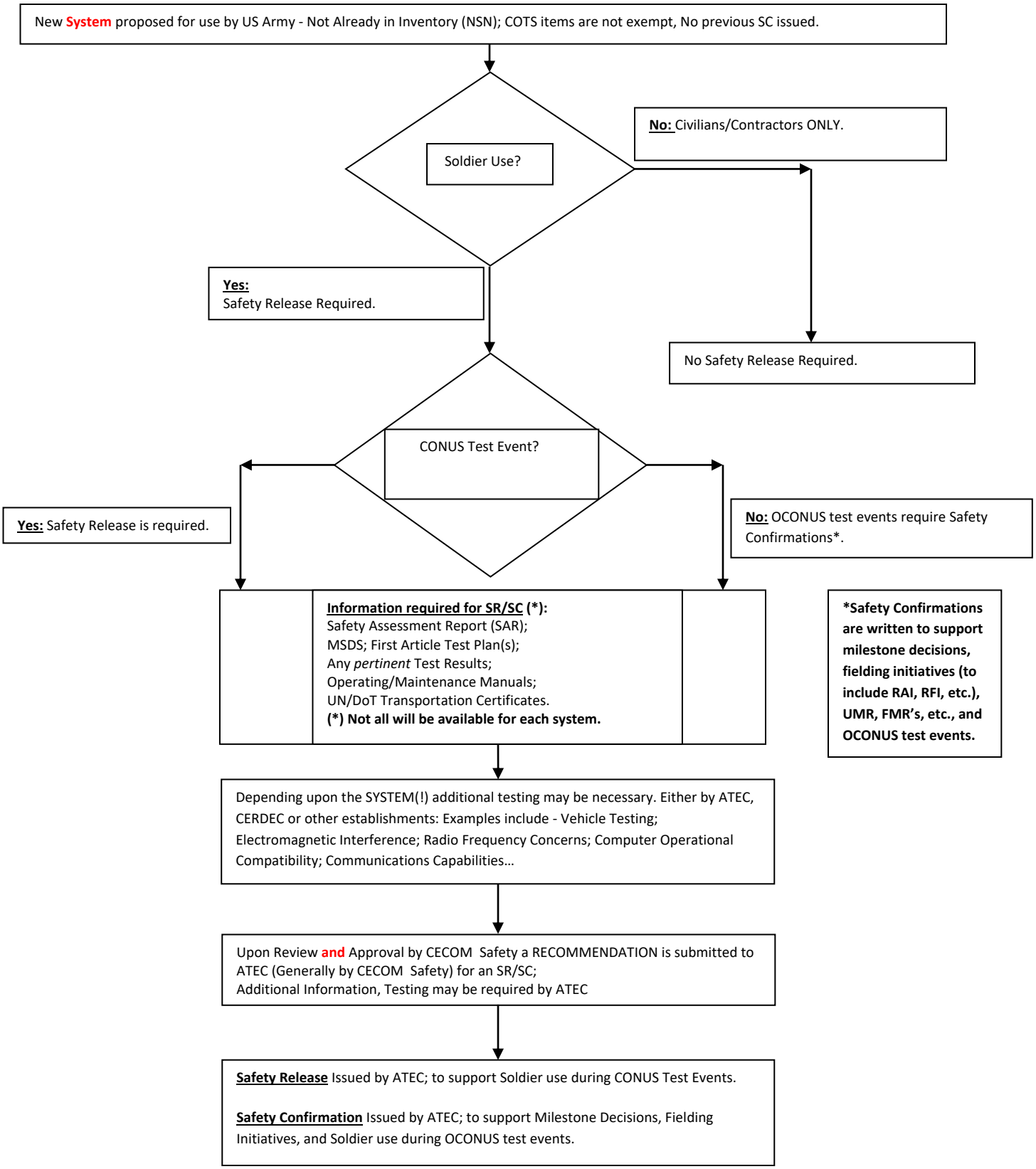# Safety Release Process Flow Chart